

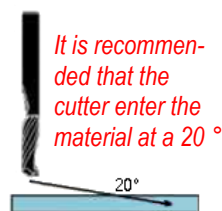
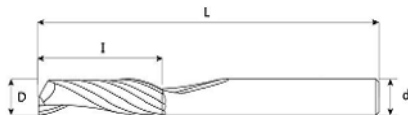


Solid Carbide Single Milling cutter for plastic.

Can be used for aluminum and wood.



Single flute



It is recommended that the cutter enter the material at a 20°

Cutting diameter Ø D (mm)	Length of cut l (mm)	Shank diameter Ø d (mm)	Total length L (mm)	Code	Price pcs / € without VAT*	Speed RPM vc rev./min	Feed				Cutting depth ap /mm
							PL fz mm/s	PL fz mm/min	ALU fz mm/s	ALU fz mm/min	
1	3	3,175	38	SFMP1-3	9,00 €	23 000	8	480	3	180	0,2
1,5	4	3,175	38	SFMP1.5-4	9,00 €	23 000	9	540	3	180	0,2
2	4	3,175	38	SFMP2-4	9,00 €	22 000	11	660	4	240	0,4
2	8	3,175	38	SFMP2-8	9,00 €	22 000	11	660	4	240	0,4
2	12	3,175	38	SFMP2-12	9,00 €	22 000	11	660	4	240	0,4
2	15	3,175	38	SFMP2-15	9,00 €	22 000	11	660	4	240	0,4
2	8	6	50	SFMP2/6-8	15,00 €	22 000	11	660	4	240	0,3
2,5	4	3,175	38	SFMP2.5-4	9,00 €	21 000	12	720	4	240	0,5
3	12	3	45	SFMP3/3-12	9,00 €	20 000	15	900	5	300	1,5
3	12	4	50	SFMP3/4-12	9,00 €	20 000	15	900	5	300	1,5
3	12	6	50	SFMP3/6-12	15,00 €	20 000	15	900	5	300	1,5
3	22	6	50	SFMP3/6-22	19,00 €	20 000	12	720	4	240	1
3,175	8	3,175	38	SFMP3175-8	7,00 €	19 000	18	1080	5	300	1,6
3,175	10	3,175	38	SFMP3175-10	7,00 €	19 000	18	1080	5	300	1,6
3,175	12	3,175	38	SFMP3175-12	7,00 €	19 000	18	1080	5	300	1,5
3,175	22	3,175	45	SFMP3175-22	9,00 €	19 000	18	1080	4	240	1,5
4	8	4	45	SFMP4-8	9,00 €	18 000	24	1440	6	360	4
4	12	4	45	SFMP4-12	9,00 €	18 000	24	1440	6	360	4
4	12	6	50	SFMP4/6-12	17,00€	18 000	24	1440	6	360	4
4	17	4	45	SFMP4-17	9,00 €	18 000	24	1440	6	360	3
4	22	4	45	SFMP4-22	9,00 €	18 000	20	1200	5	300	3
4	32	4	55	SFMP4-32	15,00 €	18 000	15	900	5	300	3
5	22	5	50	SFMP5-22	15,00 €	18 000	29	1 740	10	600	4
5	32	5	55	SFMP5-32	17,00 €	18 000	29	1 740	10	600	4
6	12	6	50	SFMP6-12	15,00 €	17 000	30	1 800	30	1 800	6
6	17	6	50	SFMP6-17	15,00 €	17 000	30	1 800	30	1 800	6
6	22	6	50	SFMP6-22	15,00 €	17 000	30	1 800	30	1 800	5
6	32	6	60	SFMP6-32	17,00 €	17 000	30	1 800	30	1 800	4
6	42	6	70	SFMP6-42	19,00 €	17 000	30	1 800	30	1 800	3
6	52	6	80	SFMP6-52	25,00 €	16 000	25	1 500	20	1 200	2
8	25	8	60	SFMP8-25	32,00 €	16 000	35	2 100	35	2 100	8
8	32	8	60	SFMP8-32	38,00 €	16 000	35	2 100	35	2 100	8
8	52	8	85	SFMP8-52	45,00 €	15 000	30	1 800	30	1 800	4
10	32	10	75	SFMP10-32	51,00 €	15 000	40	2 400	40	2 400	10

Notes: It is recommended that the cutter enter the material at a 20° angle rather than vertically.

UAB "MULTISISTEMA"

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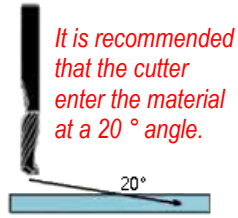


Solid Carbide Single Milling cutter for plastic with DLC coating.

Can be used for aluminum and wood.



Single flute



It is recommended that the cutter enter the material at a 20° angle.



Cutting diameter Ø D (mm)	Length of Cut l (mm)	Shank diameter Ø d (mm)	Total length L (mm)	Code	Price pcs / € without VAT*	Speed RPM	Feed		Cutting depth
						rev./min	fz mm/s	fz mm/min	ap /mm
2	8	6	50	SFMP2/6-8-NB	29,00 €	30 000	20	1 200	1
2	12	6	50	SFMP2/6-12-NB	29,00 €	30 000	20	1 200	0,7
3	12	6	50	SFMP3/6-12-NB	29,00 €	30 000	35	2 100	1,5
3	12	3	45	SFMP3/3-12-NB	19,00 €	30 000	35	2 100	1,2
4	12	4	45	SFMP4/4-12-NB	19,00 €	30 000	40	2 400	3
4	12	6	50	SFMP4/6-12-NB	29,00 €	30 000	45	2 700	4
5	22	5	50	SFMP5-22-NB	29,00 €	30 000	48	2 900	5
6	12	6	50	SFMP6-12-NB	29,00 €	30 000	50	3 000	6
6	17	6	50	SFMP6-17-NB	29,00 €	30 000	45	2 700	6
6	22	6	5	SFMP6-22-NB	29,00 €	30 000	45	2 700	6
8	32	8	60	SFMP8-32-NB	55,00 €	25 000	50	3 000	8

Notes: It is recommended that the cutter enter the material at a 20° angle rather than vertically.

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