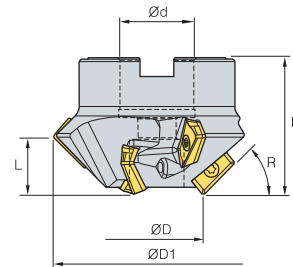


## Chamfer Cutters at Angles of 15°-75° in 5° Increments

- Indexable chamfer mill with wide range of chamfer angles


**NEW**

**CHAMFERING**
**P**
**H**
**M**
**S**
**K**
**N**

ØD	ØD1	Ød	H	R	L	ORDER CODE	PRICE	INSERTS	SPARES	
									Screw	Wrench
35	92.2	27	50	15°	7.5	CEC15-1635RA	£321.51	APFT16	FTKA0410	TW15S
35	89.5	27	50	20°	9.8	CEC20-1635RA	£321.51			
35	88.5	27	50	25°	12.2	CEC25-1635RA	£321.51			
35	86	27	50	30°	14.5	CEC30-1635RA	£321.51			
35	82.5	27	50	35°	16.6	CEC35-1635RA	£321.51			
35	80	27	50	40°	18.5	CEC40-1635RA	£321.51			
35	76.5	27	50	45°	20.5	CEC45-1635RA	£321.51			
35	72.6	27	50	50°	22.2	CEC50-1635RA	£321.51			
35	63.9	27	50	60°	25.1	CEC60-1635RA	£321.51			
35	59.6	22	50	65°	26.3	CEC65-1635RA	£321.51			
35	49	22	60	75°	28	CEC75-1635RA	£321.51			

▲ UK stock - Generally x-stock for next day delivery

▼ European stock - Generally 2-3 days delivery (please check for lead times)

**BACK TO**
**RANGE INDEX**
**SECTION INDEX**
**GENERAL**
**RECOMMENDED CUTTING CONDITIONS**

Group	WORKPIECE		Grade	Chamfering		
	Material	Hardness		vc(m/min)	fz(mm/t)	
P	Mild Steel, Carbon Steel, Alloy Steel	<HrC 30	PC3500	160 ~ 290	0.05 ~ 0.25	
	High Carbon Steel, Alloy Steel	HrC 30 ~ 40	PC3500	130 ~ 210	0.05 ~ 0.20	
M	Stainless Steel	-	PC5300	PC5400	80 ~ 160	0.10 ~ 0.30
S	HRSA	-	PC5300	PC5400	40 ~ 85	0.05 ~ 0.30
K	Cast Iron	-	PC5300	PC5400	85 ~ 230	0.30 ~ 0.50
N	Aluminium, Copper	-	PC5300	PC5400	300 ~ 750	0.20 ~ 0.70

**CEC CHAMFER CUTTER • INSERTS**

	Dimensions					Grades			ORDER CODE	PRICE
	l	d	t	r	d1	PC3500	PC5300	PC5400		
	8.2	10	5.5	2	4.5	●	●	●	APFT1604PDSR	£7.00

