

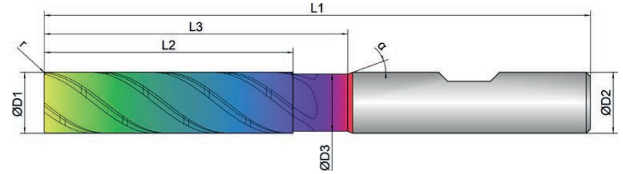
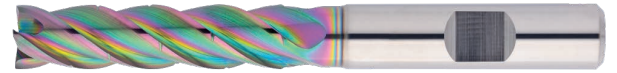
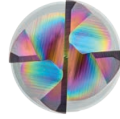


# VEXN1-M03-0044

Cooling	
Tolerance	h6
Coating	AlphaSlide Rainbow

Strategy	<b>ETC</b>				
Application					
Features	<b>HB</b>	<b>≠</b>	<b>4xD</b>		

- Chip breaker for short, defined chip length
  - Unequal tooth pitch combined with variable helical pitch for smooth running
  - Reinforced face with 2 cutting edges to the center
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- For roughing and finishing under ETC conditions
  - For process reliable, helical immersion
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- Ideal chip evacuation, even with high radial depth of cutting



## Roughing



## Finishing



EXN1-M03-0044	D1  mm ø	D3  mm ø	L2  mm	L3  mm	L1  mm	D2  mm ø	z  #	r  mm	 °	α  °
10	10.0	9.4	41.0	50.0	90.0	10.0	4	0.20	38	20
12	12.0	11.4	49.0	60.0	110.0	12.0	4	0.20	38	20
16	16.0	15.4	65.0	80.0	130.0	16.0	4	0.30	38	20
20	20.0	19.4	82.0	100.0	150.0	20.0	4	0.30	38	20

