

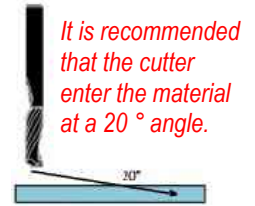


Solid Carbide Single Milling cutter with DLC coating.

Work material: aluminum and copper.



Single flute



Cutting diameter Ø D (mm)	Length of Cut L1 (mm)	Total length L (mm)	Shank diameter Ø d (mm)	Code	Price pcs / € without VAT*	Cutting speed	Feed rate		Cutting depth mm
						rev/min	mm/s	mm/min	
2	8	38	3,175	DLCAL-D2-8	14,00	22 000	2	120	0,5
2	12	38	3,175	DLCAL-D2-12	14,00	22 000	2	120	0,5
3	5	50	4	DLCAL-D3/4-5	16,00	20 000	3	180	1,5
3	5	50	6	DLCAL-D3/6-5	23,00	20 000	3	180	1,5
3	12	45	3	DLCAL-D3/3-12	14,00	20 000	3	180	1,5
3	12	50	6	DLCAL-D3/6-12	23,00	20 000	3	180	1,5
3.175	8	38	3,175	DLCAL-D3.175-8	10,00	19 000	3	180	1,6
4	6	50	6	DLCAL-D4/6-6	23,00	18 000	4	240	4
4	12	45	4	DLCAL-D4-12	15,00	18 000	4	240	4
4	12	50	6	DLCAL-D4/6-12	23,00	18 000	4	240	4
5	12	50	5	DLCAL-D5-12	19,00	18 000	10	600	5
5	15	50	5	DLCAL-D5-15	19,00	18 000	10	600	5
5	17	50	5	DLCAL-D5-17	19,00	18 000	10	600	4
5	22	50	5	DLCAL-D5-22	19,00	18 000	10	600	4
6	9	50	6	DLCAL-D6-9	21,00	17 000	20	1200	6
6	12	50	6	DLCAL-D6-12	21,00	17 000	20	1200	6
6	15	50	6	DLCAL-D6-15	21,00	17 000	20	1200	6
6	17	50	6	DLCAL-D6-17	21,00	17 000	20	1200	6
6	22	50	6	DLCAL-D6-22	21,00	17 000	20	1200	5
8	17	60	8	DLCAL-D8-17	29,00	16 000	30	1800	8
8	22	60	8	DLCAL-D8-22	29,00	16 000	30	1800	8
8	25	60	8	DLCAL-D8-25	29,00	16 000	30	1800	8
8	30/55	100	8	DLCAL-D8-30/55	39,00	16 000	20	1200	4
8	30/70	100	8	DLCAL-D8-30/70	39,00	16 000	20	1200	4
8	32	60	8	DLCAL-D8-32	29,00	16 000	30	1800	8
10	22	75	10	DLCAL-D10-22	57,00	15 000	30	1800	10
10	25	100	10	DLCAL-D10-25	79,00	15 000	30	1800	8
10	32	75	10	DLCAL-D10-32	59,00	15 000	30	1800	8

* Quantity of goods is limited. The seller reserves the right to change the price of the goods without prior notice.

UAB "MULTISISTEMA"
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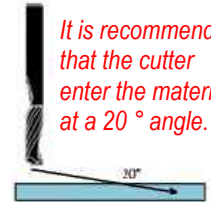
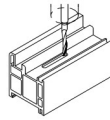
Service number:
+370 5 2760281
Technical Information:
+370 652 91516



Solid Carbide Single Milling cutter with DLC coating, for milling aluminum window and door profiles .



Single flute



It is recommended
that the cutter
enter the material
at a 20 ° angle.



Cutting diameter	Length of Cut	Total length	Shank diameter	Code	Price pcs / € without VAT*	Cutting speed	Feed rate		Cutting depth/mm
						rev/min	mm/s	mm/min	mm
Ø D (mm)	L1 (mm)	L (mm)	Ø d (mm)						
4	14/35	80	8	DLCAL-D4/8-14/35	34,00	18 000	4	240	4
5	14/35	80	8	DLCAL-D5/8-14/35	36,00	18 000	6	360	5
5	16/45	100	8	DLCAL-D5/8-16/45	36,00	18 000	8	480	5
8	30	120	8	DLCAL-D8-30	45,00	18 000	20	1200	6
8	30/55	80	8	DLCAL-D8-30/55	39,00	16 000	20	1200	6
8	30/70	100	8	DLCAL-D8-30/70	39,00	16 000	20	1200	4

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