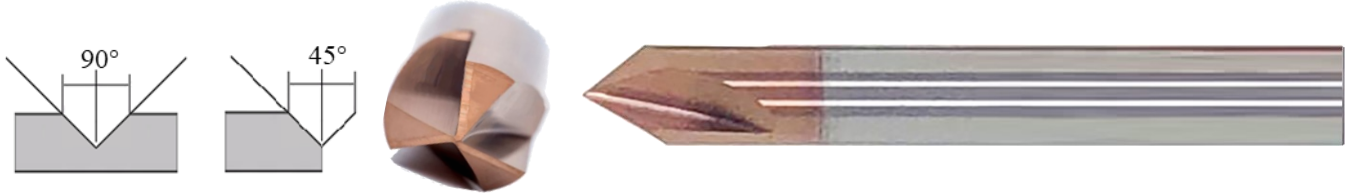
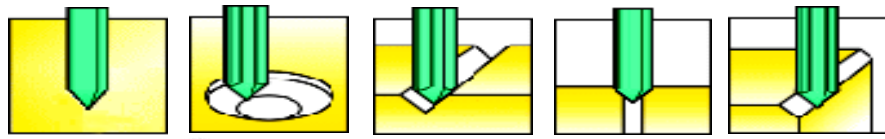




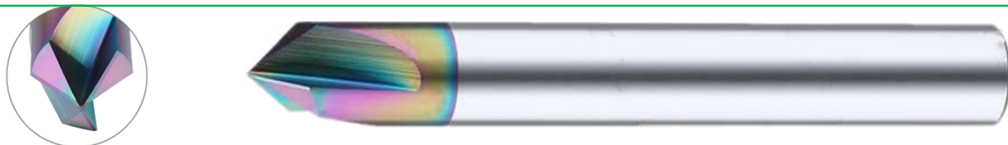
3 Flute AlTiN Coated 90° Solid Carbide Chamfer.

Work material: Steel, Stainless steel.



Cutting diameter	Length of Cut	Total length	Shank diameter	Number of Teeth	Code	Price pcs / € without VAT*
Ø D (mm)	X (mm)	L (mm)	Ø d (mm)	Z		
2	1,5	50	4	3	CCS-90-D2	13,00
3	2	50	3	3	CCS-90-D3	13,00
4	3	50	4	3	CCS-90-D4	13,00
6	4	50	6	3	CCS-90-D6	14,00
8	5	50	8	3	CCS-90-D8	22,00
10	6	75	10	3	CCS-90-D10	37,00
12	8	75	12	3	CCS-90-D12	47,00
16	12	90	16	3	CCS-90-D16	97,00

3 Flute DLC coated. Work material: Aluminum end Plastic.



Cutting diameter	Angle	Length of Cut	Total length	Shank diameter	Number of Teeth	Code	Price pcs / € without VAT*
Ø D (mm)		X (mm)	L (mm)	Ø d (mm)	Z		
3	90°	2	50	3	3	CCS-90-D3-DLC	13,00
4	90°	3	50	4	3	CCS-90-D4-DLC	13,00
6	60°	6	50	6	3	CCS-60-D6-DLC	14,00
6	90°	4	50	6	3	CCS-90-D6-DLC	14,00
8	90°	5	50	6	3	CCS-90-D8-DLC	22,00
10	90°	8	75	10	3	CCS-90-D10-DLC	37,00
12	90°	8	75	12	3	CCS-90-D12-DLC	47,00

Cutting speed recommendation

Speed vc (m/min)		Feed (f _z) (mm)										
a _c / D		Ø 3	Ø 4	Ø 5	Ø 6	Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 18	Ø 20
P	125- 230	1/10	0,02	0,02	0,03	0,03	0,04	0,06	0,07	0,07	0,08	0,09
M	65- 80	1/10	0,02	0,02	0,02	0,02	0,03	0,05	0,06	0,06	0,06	0,07
K	140- 230	1/10	0,02	0,02	0,03	0,03	0,04	0,06	0,07	0,07	0,08	0,09
N	180- 1200	1/10	0,03	0,03	0,05	0,05	0,06	0,09	0,11	0,11	0,12	0,14
PL	180- 1200	1/10	0,03	0,03	0,05	0,05	0,06	0,09	0,11	0,11	0,12	0,14

Note: The given cutting parameters are indicative and under ideal conditions. The parameters must be adjusted in each specific case.

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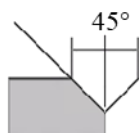
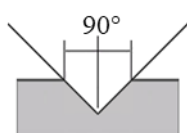
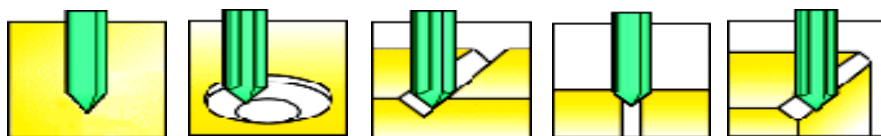
www.mstools.lt
www.mstools.eu

Service number:
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Technical Information:
+370 652 91516




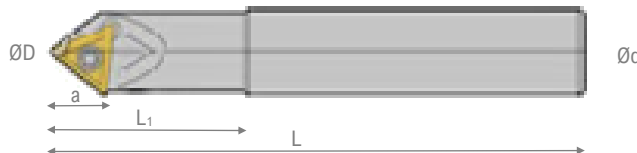
Milling holder and interchangeable plates for 45° edge milling.


Work material: Steel, Stainless steel, Aluminum.



This cutter can be 45 cutting, chamfering can be done, groove cutting, drilling may be the use of central location.

45-degree chamfering cutter		Chamfering range	Shank diameter	Length of Cut		Total length	Price pcs/€ without VAT*
	Code	Ø D (mm)	Ø d (mm)	a (mm)	L ₁ (mm)	L (mm)	
		SSP-C20-20-130-1T	19.5	20	11.30	33	130



Insert	Code	Wrench / screw	Length of Cut (mm)	Price pcs / € without VAT*
	TCMX16T308E-AR	M4/ T15	16	9,00

* Quantity of goods is limited. The seller reserves the right to change the price of the goods without prior notice.