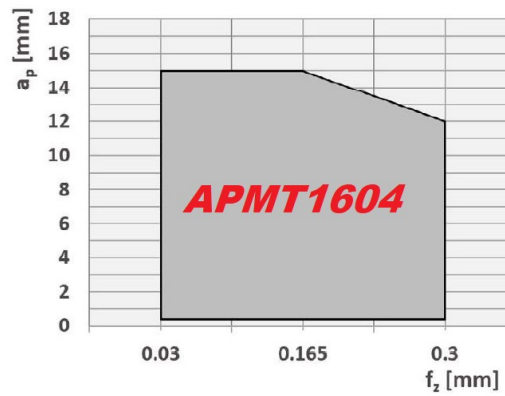
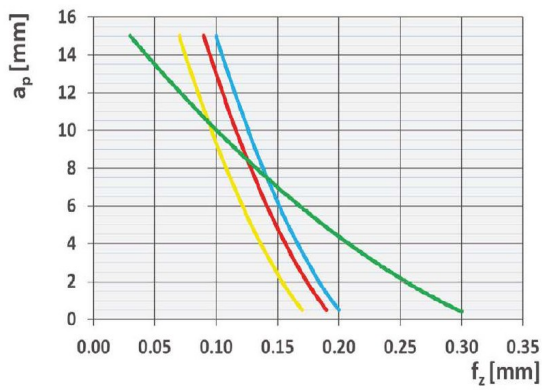


Cutting data APMT1604

Starting parameters:



Grades and materials:

Material group	Chipbreaker	Grade	Vc[m/min]	fz [mm]	ap [mm]
P		DL1250	60 - 220	0,1 - 0,2	0,5 - 15
M		DL1250	50 - 120	0,07 - 0,15	0,5 - 15
K		DL1250	100 - 200	0,12 - 0,23	0,5 - 15
S		DL1250	25 - 50	0,04 - 0,15	0,5 - 10
N	G2	KH01	300 - 2000	0,03 - 0,30	0,8 - 15